

Date: Monday, 1/7/2008 3:38:15 PM
 User: Kim Johnston

Process Sheet

NCR 08-011

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : CABLE ASSEMBLY
Job Number : 36623	
Estimate Number : 10125	
P.O. Number : <u>N/A</u>	Part Number : D2071
This Issue : 1/7/2008 S.O. No. : <u>NA</u>	Drawing Number : D2071 REV C
Prsht Rev. : NC	Project Number : N/A
First Issue : <u>NA</u> Type : PURCHASED PARTS	Drawing Revision : C
Previous Run : 35366	Material : <u>NA</u>
Written By : <u>JA 08.01.8</u>	Due Date : 1/21/2008 Qty: 10 Um: Each
Checked & Approved By : <u>JA 08.01.8</u>	
Comment : Est: D 04.11.26 Reformat; Revised Step 2 KJ/JLM	
Est: E 06.04.05 Revised Step 1 KJ/JLM	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0

PG

PURCHASING



Comment: PURCHASING

Issue P/O: 5395

C208101108 (10)

Purchase Part Number: 56V03-36

Possible Supplier: Danco

Material release note is required

2.0

56V0336

CABLE ASS'Y



(P5) →

Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 CABLE ASSEMBLY

3.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

C 8/1/10 (10)

4.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

C 08/01/10 (14)

5.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock with Dart P/N & B/N

Location: 224

8/1/10 500 (4x)

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D2071 PAR #: N/A Fault Category: Part Receiving NCR: Yes No DQA: 12 Date: 08/01/18
 QA: N/C Closed: _____ Date: _____

NCR: 36623		5th NCR 08-011 WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
08/01/11	# 3.1	cables are too long in length to Dwg. RC Supplier	[Signature]	Cut cables to correct length according to Dwg D2071	08/01/15 FF	[Signature]	[Signature]	[Signature]
08/01/15	# 3.1	Six (6) cables were sent as have small cuts in the center end.	[Signature]	Scrap and Destroy NO Replace Qty (15)	08/01/15 F.F.	[Signature]	[Signature]	[Signature]
		RC. Human error Employees and QC Inspector were not aware of the cables being able to be pulled		See NCR 08-011 [Signature]	08-01-19			

NOTE: Date & initial all entries

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 36623

Part Number: D2071

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



4

Comment: FINAL INSPECTION/W/O RELEASE

D08/01/18

Job Completion



U 08/01/17

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

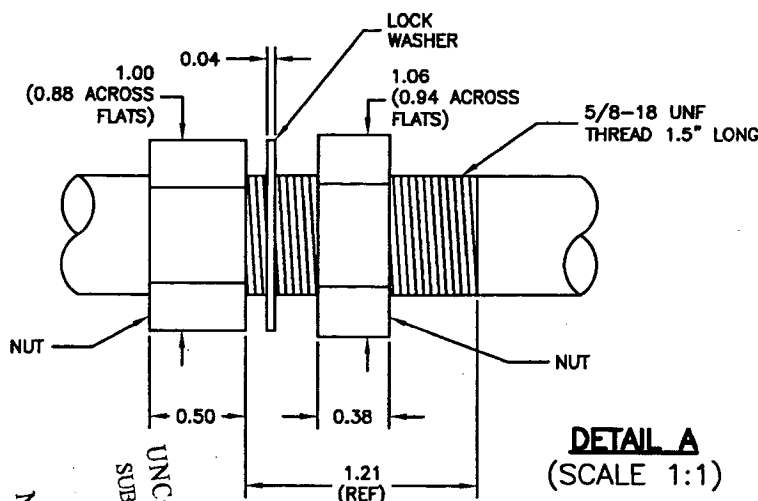
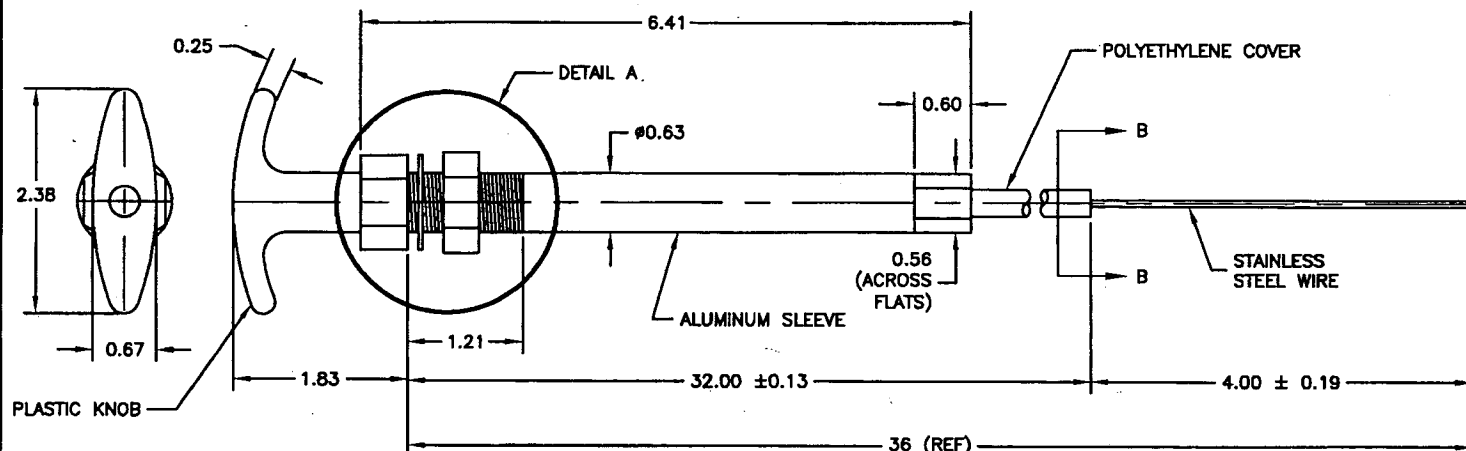
DART

RELEASED

dc. N-20

DESIGN	DRAWN BY	DART AEROSPACE LTD
CB	CB	HAWKESBURY, ONTARIO, CANADA
CHECKED	APPROVED	DRAWING NO.
CE		D2071
DATE	TITLE	SHEET 1 OF 1
06.10.18	CABLE	SCALE
		1:2
A	97.05.08	ADD CABLE CRAFT P/N 59V00-3-36
B	06.03.10	CHANGE TO DANCO P/N 56V03-36
C	06.10.18	RE-DRAWN

SPECIFICATION CONTROL DRAWING



SECTION B-B
(SCALE 4:1)

NOTES:

- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) CURRENT SUPPLIER - DANCO P/N 56V03-36
- 4) PREVIOUS SUPPLIERS - ARENDS P/N 112-032-100 (92.02.13)
- CABLE CRAFT P/N 59V00-3-36 (97.05.08)

UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 30623



Danco

EQUIPMENT INC.

9475 -192nd Street, Surrey, B.C. V4N 3R7, ph. 604-888-0513, 1-800-665-0644, fax 604-888-1036

CERTIFICATE OF CONFORMITY

FOR DART AERO SPACE

This is to certify that the cable(s) listed on your purchase order 5395 conforms to Cablecraft manufacturing specifications as produced by Tuthill Corp. (Cablecraft).



The Truck Equipment Specialists



Date: 01/09/08

HAWKESBURY, ON K6A 1K7

ORD TKR: BD



Danco

EQUIPMENT INC.

TOLL FREE 1-800-363-2626

TERMS: NET 30

1.5 PCT CHARGED ON OVERDUE ACCOUNTS